



Fiber Set LC 2000™ WB Penetrating Primer

KCI's Fiber Set LC 2000™ is a waterborne penetrating primer of all varieties of interior and exterior wood. It is designed to be applied to bare wood prior to any additional coating. Its unique "lignin bonding" chemistry strengthens and stabilizes the actual wood fibers in order to prevent degradation due to prolonged exposure to sunlight, heat, moisture, mold and mildew. It dries water-clear and can be applied via spray, brush or roller. It has been designed to be used in conjunction with KCI's AX Series WoodGuard™ Clear Waterborne Topcoats on both interior and exterior applications on natural wood. It may also be used with KCI's Vista™ WB Stains. It may be applied before or after stain application depending on the desired colour.

This product is part of the KCI **Green Star ★™** family of environmentally friendly coatings. KCI **Green Star ★™** products feature outstanding performance and meet or exceed all of the latest North American environmental standards. See the **Green Star ★™** Eco-Friendly Product Info Sheet for further details.

<p>SUGGESTED APPLICATIONS</p> <ul style="list-style-type: none"> • can be used on all types of wood • interior / exterior millwork • interior / exterior furniture • exterior windows and doors • floors and stairs • interior / exterior cabinets <p>KEY PERFORMANCE FEATURES</p> <ul style="list-style-type: none"> • non-flammable • low VOC • isocyanate free • HAPs free • formaldehyde free • phthalate free • stain blocking • minimal grain raise • easy application by spray, brush, roller • fast dry • <p>RELATED PRODUCTS AX Series WoodGuard™ Int/Ext Waterborne Coating Vista™ WB Stains</p>	<p>PHYSICAL PROPERTIES</p> <table> <tr><td>Available Sheens</td><td>n/a</td></tr> <tr><td>Weight Solids</td><td>21 ± 2</td></tr> <tr><td>Volume Solids</td><td>20% ± 2</td></tr> <tr><td>Viscosity</td><td>15-20" @ 25°C Ford 4</td></tr> <tr><td>Specific Gravity</td><td>1.0225 +/- 0.01 gms/cc @ 25°C</td></tr> <tr><td>VOC</td><td>95 g/l</td></tr> <tr><td>Typical coverage</td><td>10-15 m² / ltr @ 1 mil dry</td></tr> </table> <p>ADDITIONAL CHARACTERISTICS</p> <table> <tr><td>Catalyzation:</td><td>n/a</td></tr> <tr><td>Pot-Life:</td><td>n/a</td></tr> <tr><td>Reduction:</td><td>not required, small amount water if necessary</td></tr> <tr><td>Retarder:</td><td>n/a</td></tr> <tr><td>Clean-up:</td><td>water; flush equipment with alcohol</td></tr> <tr><td>Shelf-life:</td><td>1 year from date of manufacture</td></tr> </table> <p>Dry Times 26°C (~78°F) 50% RH</p> <table> <tr><td>To Touch</td><td>10-20 minutes</td></tr> <tr><td>To Sand</td><td>60 minutes</td></tr> <tr><td>To Stack/Pack</td><td>72 hours</td></tr> </table> <p><small>Note: Drying times will decrease at higher temperatures/lower humidity and will increase at lower temperatures/high humidity</small></p>	Available Sheens	n/a	Weight Solids	21 ± 2	Volume Solids	20% ± 2	Viscosity	15-20" @ 25°C Ford 4	Specific Gravity	1.0225 +/- 0.01 gms/cc @ 25°C	VOC	95 g/l	Typical coverage	10-15 m ² / ltr @ 1 mil dry	Catalyzation:	n/a	Pot-Life:	n/a	Reduction:	not required, small amount water if necessary	Retarder:	n/a	Clean-up:	water; flush equipment with alcohol	Shelf-life:	1 year from date of manufacture	To Touch	10-20 minutes	To Sand	60 minutes	To Stack/Pack	72 hours
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COATING PREPARATION - Ensure product is stirred well and brought to room temperature before use. Reduction is normally not required. Small amounts of water may be used if necessary. Use only stainless steel or plastic components in areas of direct coating contact. Do not intermix with any other coatings or colorants.

SURFACE PREPARATION - Wood surface should be clean, dry and free from any oil or grease. Pre-sanding of the wood is recommended in order to reduce grain raising and improve adhesion. Moisture content of the wood should be 7-9%.

APPLICATION - This product is designed to be applied in ambient conditions of 12-32°C (~55-90°F) and below 50% relative humidity.

Sand surface with 220 grit sand paper. Apply Fiber Set LC 2000™ to sanded wood surface. Dry 1 hour minimum. Scuff sand with 320-400 grit. Apply KCI Vista™ WB Stain (see

specific TDS). To achieve deeper colours, apply stain prior to Fiber Set. Wipe off any excess stain and allow to dry.

Apply first coat of AX Series WoodGuard™ topcoat (see specific TDS) and allow to dry. Scuff sand with 320-400 grit and apply second coat of WoodGuard™. Allow to dry 72 hours prior to stacking, packing or installation.

SAFETY – During application, always wear eye protection, gloves and appropriate work clothing to minimize contact. Use a respirator and safety glasses at all times when spraying.

This product is freezable. Protect from freezing. Keep containers tightly closed and do not expose to temperature extremes.

Fiber Set LC 2000™ WB Penetrating Primer (cont'd)

PERFORMANCE TESTING / FILM CHARACTERISTICS

When Fiber Set LC 2000™ is used as a pre-treatment on interior / exterior wood surfaces, the finished wood exhibits enhanced protection against breakdown due to sunlight, moisture, mold and heat and provides an effective stain blocking layer.

DISPOSAL - Disposal of chemicals and their solutions should be done according to local, provincial and federal regulations. Product Material Safety Data Sheets are available and should be consulted when handling products. These products are for Industrial and professional use only; Application directions must be followed.

WARRANTY – Katilac Coatings Inc. warrants that its products are free from defects in manufacture for a period of one (1) year from date of purchase, if used prior to expiration date and applied and used in accordance with Katilac Coatings' most current published specifications applicable to such products. Katilac Coatings Inc. expressly disclaims all other warranties, express or implied, including the implied warranties of merchantability and fitness for purpose. Katilac Coatings Inc. disclaims all liability for incidental, consequential or indirect damages of any nature whatsoever. This warranty cannot be changed or modified whether by course of dealing, custom or trade or otherwise, unless agreed to in writing by Katilac Coatings Inc.

Ver5/17 Supersedes all previous versions.
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