



EK6 KATILAC™ Pre-Cat Sanding Sealer

EK6 Pre-Cat Sealer is a solvent borne, one component, pre-catalyzed, alkyd/amino resin based clear sanding sealer. It is fast dry, water-white, yellowing resistant and easy to sand. EK6 has been specifically designed to be used in combination with the EK Series Katilac™ Pre-Catalyzed Lacquers or KH Series Katilac Plus™ Pre-Catalyzed Lacquers as part of a high quality interior wood finishing system.

EK6 can be catalyzed 5% by volume when used in conjunction with KCI's post-catalyzed topcoats. If catalyzing EK6 ensure that any colour system containing dyes is thoroughly tested for colorfastness.

<p>SUGGESTED APPLICATIONS</p> <ul style="list-style-type: none"> interior trim and millwork office furniture household furniture cabinets kitchen and bath components <p>KEY PERFORMANCE FEATURES</p> <ul style="list-style-type: none"> non-yellowing excellent clarity fast dry easy sanding gun ready for all spraying systems ultra low formaldehyde chemical and moisture resistance excellent flow and leveling excellent filling properties excellent wood adhesion <p>RELATED PRODUCTS</p> <p>EK Series Katilac™ Pre-Catalyzed Lacquers KH Series Katilac Plus™ Pre-Catalyzed Conversion Coatings B7406 Rich Wiping Stain Base B7645 Classic Spray Stain Base</p>	<p>PHYSICAL PROPERTIES</p> <table> <tr><td>Available Sheens</td><td>n/a</td></tr> <tr><td>Weight Solids</td><td>25% ± 2</td></tr> <tr><td>Volume Solids</td><td>19% ± 2</td></tr> <tr><td>Viscosity</td><td>20-25" @ 25°C Ford 4</td></tr> <tr><td>Specific Gravity</td><td>0.9500 +/- 0.01 gms/cc @ 25°C</td></tr> <tr><td>VOC</td><td>703 g/l</td></tr> <tr><td>Typical coverage</td><td>6-8 m² / ltr @ 1 mil dry</td></tr> </table> <p>ADDITIONAL CHARACTERISTICS</p> <table> <tr><td>Catalyzation:</td><td>Use as manufactured; can be catalyzed 5% by volume when used with post-cat topcoats</td></tr> <tr><td>Pot-Life:</td><td>8-10 hrs if using catalyst</td></tr> <tr><td>Reduction:</td><td>T4424 Lacquer Thinner - as required</td></tr> <tr><td>Retarder:</td><td>n/a</td></tr> <tr><td>Clean-up:</td><td>T4420 215 Gun Wash Universal</td></tr> <tr><td>Shelf-life:</td><td>1 year from date of manufacture</td></tr> </table> <p>Dry Times</p> <table> <tr><td>26°C (~78°F) 50% RH</td><td></td></tr> <tr><td>To Touch</td><td>10 minutes</td></tr> <tr><td>To Sand</td><td>30-60 minutes</td></tr> <tr><td>To Stack/Pack</td><td>n/a</td></tr> </table> <p><small>Note: Drying times will decrease at higher temperatures/lower humidity and will increase at lower temperatures/high humidity</small></p>	Available Sheens	n/a	Weight Solids	25% ± 2	Volume Solids	19% ± 2	Viscosity	20-25" @ 25°C Ford 4	Specific Gravity	0.9500 +/- 0.01 gms/cc @ 25°C	VOC	703 g/l	Typical coverage	6-8 m ² / ltr @ 1 mil dry	Catalyzation:	Use as manufactured; can be catalyzed 5% by volume when used with post-cat topcoats	Pot-Life:	8-10 hrs if using catalyst	Reduction:	T4424 Lacquer Thinner - as required	Retarder:	n/a	Clean-up:	T4420 215 Gun Wash Universal	Shelf-life:	1 year from date of manufacture	26°C (~78°F) 50% RH		To Touch	10 minutes	To Sand	30-60 minutes	To Stack/Pack	n/a
Available Sheens	n/a																																		
Weight Solids	25% ± 2																																		
Volume Solids	19% ± 2																																		
Viscosity	20-25" @ 25°C Ford 4																																		
Specific Gravity	0.9500 +/- 0.01 gms/cc @ 25°C																																		
VOC	703 g/l																																		
Typical coverage	6-8 m ² / ltr @ 1 mil dry																																		
Catalyzation:	Use as manufactured; can be catalyzed 5% by volume when used with post-cat topcoats																																		
Pot-Life:	8-10 hrs if using catalyst																																		
Reduction:	T4424 Lacquer Thinner - as required																																		
Retarder:	n/a																																		
Clean-up:	T4420 215 Gun Wash Universal																																		
Shelf-life:	1 year from date of manufacture																																		
26°C (~78°F) 50% RH																																			
To Touch	10 minutes																																		
To Sand	30-60 minutes																																		
To Stack/Pack	n/a																																		

COATING PREPARATION - Ensure product is stirred well and brought to room temperature before use. Product may be sprayed by conventional, airless and air-assisted airless spray and is gun ready. If reduction is required, use T4424 at 5% by volume.

SURFACE PREPARATION - Wood surface should be clean, dry and free from any oil or grease. Moisture content of the wood should be 7-9%. Stains, colour coats, glazes etc. should be applied according to manufacturer's directions should be dried prior to application of sealers/topcoats. Multi-step colourant systems should be avoided unless they are thoroughly tested for adhesion and compatibility. All colour systems should be examined for colour fastness / fade resistance prior to use. For best results use Katilac stains, toners or colourant systems. Contact a Katilac Tech Service Representative for colour system recommendations.

APPLICATION - This product is designed to be applied in ambient conditions of 12-32°C (~55-90°F) and below 50% relative humidity.

Apply product in full uniform coats ideally applied at a rate of 3 to 4 mils wet. Total film thickness of the finished system should not exceed 4 dry mils.

Coating should be thoroughly dried and sanded smooth before application of the topcoat. Sand with 240-320 grit professional finishing stearated, silicon carbide sandpaper. It is recommended that the finished item be conditioned for 24 hours at room temperature prior to stacking and packing.

SAFETY – During application, always wear eye protection, gloves and appropriate work clothing to minimize contact. Use a respirator and safety glasses at all times when spraying. Explosion proof ventilation is required with special consideration for enclosed or confined areas. Use caution when handling flammable liquids and eliminate sources of ignition and uncovered containers from the work place. Vapours formed from this product may travel or be moved by air currents and ignited by pilot lights, light switches, other flames, smoking, sparks, heaters, electrical equipment, static discharges or other ignition sources at locations distant from the product.

EK6 KATILAC™ Pre-Cat Sanding Sealer (cont'd)

PERFORMANCE TESTING / FILM CHARACTERISTICS

All performance testing is based on a composite of ASTM, AWI, ANSI and KCMA Standards.

EK6 Katilac™ Pre-Catalyzed Sanding Sealer is made from the same high quality alkyd and amino resins found in KCI Pre-Catalyzed topcoats.

Using this product as a seal coat does not detract from the performance attributes of the overall system.

See the technical data sheets for KCI's EK Series Katilac™ Pre-Catalyzed Lacquers and KH Katilac Plus™ Pre-Catalyzed Conversion Coating for detailed performance testing results.

DISPOSAL - Disposal of chemicals and their solutions should be done according to local, provincial and federal regulations. Product Material Safety Data Sheets are available and should be consulted when handling products. These products are for Industrial and professional use only; Application directions must be followed.

WARRANTY – Katilac Coatings Inc. warrants that its products are free from defects in manufacture for a period of one (1) year from date of purchase, if used prior to expiration date and applied and used in accordance with Katilac Coatings' most current published specifications applicable to such products. Katilac Coatings Inc. expressly disclaims all other warranties, express or implied, including the implied warranties of merchantability and fitness for purpose. Katilac Coatings Inc. disclaims all liability for incidental, consequential or indirect damages of any nature whatsoever. This warranty cannot be changed or modified whether by course of dealing, custom or trade or otherwise, unless agreed to in writing by Katilac Coatings Inc.