



## DX48 EXTEND PRIMER™ Extended Pot-life White CV Primer

DX48 Extend Primer™ is a solvent borne, two component, post-catalyzed, alkyd/amino resin based white primer. It is fast dry, yellowing resistant and easy to sand. It features extended pot life (up to 48 hours) after catalyzation/reduction to optimize usage and eliminate waste. DX48 has been specifically designed to be used in combination with Katilac's D9 and D9MAX Series Post-Catalyzed pigmented conversion coatings as part of a high quality interior wood finishing system.

<p><b>SUGGESTED APPLICATIONS</b></p> <ul style="list-style-type: none"> <li>interior trim and millwork</li> <li>office furniture</li> <li>household furniture</li> <li>cabinets</li> <li>kitchen and bath components</li> <li>high demand furniture</li> </ul> <p><b>KEY PERFORMANCE FEATURES</b></p> <ul style="list-style-type: none"> <li>very high hiding</li> <li>yellowing resistant</li> <li>excellent MDF adhesion</li> <li>fast dry</li> <li>ultra low formaldehyde</li> <li>chemical and moisture resistance</li> <li>excellent flow and levelling</li> <li>excellent filling properties</li> <li>easy sanding</li> <li>conforms to KCMA &amp; AWI/TR-4 Standards</li> </ul> <p><b>RELATED PRODUCTS</b> D9 Series Summit™ White Post-Catalyzed Topcoats</p>	<p><b>PHYSICAL PROPERTIES</b></p> <table> <tr><td>Available Sheens</td><td>n/a</td></tr> <tr><td>Weight Solids</td><td>56% ± 2</td></tr> <tr><td>Volume Solids</td><td>43% ± 2</td></tr> <tr><td>Viscosity</td><td>170-200" @ 25°C Ford 4</td></tr> <tr><td>Specific Gravity</td><td>1.2740 +/- 0.01 gms/cc @ 25°C</td></tr> <tr><td>VOC</td><td>576 g/l</td></tr> <tr><td>Typical coverage</td><td>10-12 m<sup>2</sup> / ltr @ 1 mil dry</td></tr> </table> <p><b>ADDITIONAL CHARACTERISTICS</b></p> <table> <tr><td>Catalyzation:</td><td>10% by volume of 1CAT catalyst</td></tr> <tr><td>Pot-Life:</td><td>48 hrs at room temp.</td></tr> <tr><td>Reduction:</td><td>10-30% by volume T4409 Lacquer Thinner Slow</td></tr> <tr><td>Retarder:</td><td>n/a</td></tr> <tr><td>Clean-up:</td><td>T4420 215 Gun Wash Universal</td></tr> <tr><td>Shelf-life:</td><td>1 year from date of manufacture</td></tr> </table> <p><b>Dry Times</b> 26°C (~78°F) 50% RH</p> <table> <tr><td>To Touch</td><td>10 minutes</td></tr> <tr><td>To Sand</td><td>30-60 minutes</td></tr> <tr><td>To Stack/Pack</td><td>n/a</td></tr> </table> <p><small>Note: Drying times will decrease at higher temperatures/lower humidity and will increase at lower temperatures/high humidity</small></p>	Available Sheens	n/a	Weight Solids	56% ± 2	Volume Solids	43% ± 2	Viscosity	170-200" @ 25°C Ford 4	Specific Gravity	1.2740 +/- 0.01 gms/cc @ 25°C	VOC	576 g/l	Typical coverage	10-12 m <sup>2</sup> / ltr @ 1 mil dry	Catalyzation:	10% by volume of 1CAT catalyst	Pot-Life:	48 hrs at room temp.	Reduction:	10-30% by volume T4409 Lacquer Thinner Slow	Retarder:	n/a	Clean-up:	T4420 215 Gun Wash Universal	Shelf-life:	1 year from date of manufacture	To Touch	10 minutes	To Sand	30-60 minutes	To Stack/Pack	n/a
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**COLOUR DEVELOPMENT** – DX48 Extend-Primer™ can be tinted with 844 Series colorants up to a maximum of 10% by volume. For deep tinted systems use D17 Duraprime™ Neutral Post-Cat Primer (refer to TDS for instructions).

**COATING PREPARATION** - Ensure product is stirred well and brought to room temperature before use. Add 10% 1CAT Catalyst by volume slowly under agitation (prior to reduction). Pot-life is 48 hrs at room temp. Product may be sprayed by conventional, airless and air-assisted airless spray and is gun ready. DX48 Extend Primer™ requires 10-30% reduction with T4409 Lacquer Thinner to spray.

**SURFACE PREPARATION** - Wood surface should be clean, dry and free from any oil or grease. Sand surface smooth with 150-180 grit sand paper. For easier primer application, seal routed MDF areas with a KCI post-cat sealer or topcoat. Allow to dry 30-60 minutes at room temperature and sand coated areas with 240-400 grit sand paper.

**APPLICATION** - This product is designed to be applied in ambient conditions of 12-32°C (~55-90°F) and below 50% relative humidity.

Apply DX48 in full uniform coats ideally applied at a rate of 4 to 5 mils wet. Allow to dry 30-60 minutes at room temperature.

Coating should be thoroughly dried and sanded smooth before application of the topcoat. Sand with 240-320 grit professional finishing stearated, silicon carbide sandpaper. Apply desired topcoat. Proper sanding is critical to produce a smooth finish and promote adhesion between the primer coat and the topcoat.

Total film thickness of the finished system should not exceed 4 dry mils.

**SAFETY** – During application, always wear eye protection, gloves and appropriate work clothing to minimize contact. Use a respirator and safety glasses at all times when spraying. Explosion proof ventilation is required with special consideration for enclosed or confined areas. Use caution when handling flammable liquids and eliminate sources of ignition and uncovered containers from the work place. Vapours formed from this product may travel or be moved by air currents and ignited by pilot lights, light switches, other flames, smoking, sparks, heaters, electrical equipment, static discharges or other ignition sources at locations distant from the product.

## **DX48 EXTEND-PRIMER™ Extended Pot-life White CV Primer (cont'd)**

### **PERFORMANCE TESTING / FILM CHARACTERISTICS**

All performance testing is based on a composite of ASTM, AWI, ANSI and KCMA Standards.

KCI's D28HH Duraprime™ High Hide White Post-cat Primer is made from the same high quality alkyd and amino resins found in KCI's pigmented post-catalyzed topcoats.

Using this product as a seal coat does not detract from the performance attributes of the overall system.

See the technical data sheets for KCI's D9 Series Summit™ White Conversion Varnish Topcoats for detailed performance testing results.

**DISPOSAL** - Disposal of chemicals and their solutions should be done according to local, provincial and federal regulations. Product Material Safety Data Sheets are available and should be consulted when handling products. These products are for Industrial and professional use only; Application directions must be followed.

**WARRANTY** – Katilac Coatings Inc. warrants that its products are free from defects in manufacture for a period of one (1) year from date of purchase, if used prior to expiration date and applied and used in accordance with Katilac Coatings' most current published specifications applicable to such products. Katilac Coatings Inc. expressly disclaims all other warranties, express or implied, including the implied warranties of merchantability and fitness for purpose. Katilac Coatings Inc. disclaims all liability for incidental, consequential or indirect damages of any nature whatsoever. This warranty cannot be changed or modified whether by course of dealing, custom or trade or otherwise, unless agreed to in writing by Katilac Coatings Inc.